

## POLI-FLEX® TURBO®

With a huge range of 63 colours, in different finishes, POLI-FLEX® TURBO® ticks all the boxes on almost all fabrics and for all type of usages. Not only fast to apply and very easy to use, TURBO® films are helping to save energy and reduce your costs. While its popular use is on delicate fabrics, due to an application temperature of 130°C at a press time of 5 seconds, TURBO® can also be applied at 160°C in only 3 seconds. This would make a huge difference to your workflow. The end users will love the unique matt finish of the standard colours and the very long term and high-end quality textile decoration that will keep forever its initial colour and properties, even when exposed to tough washing and drying conditions.

### CONSTRUCTION

- Base Material: Cast Polyurethane Film
- Adhesive: Co-Polyester Hotmelt
- Thickness: 95µm ± 10%
- Liner: Adhesive polyester 100µm

### SUITABLE FABRICS



- Cotton
  - Polyester
  - Poly-cotton
  - Polyester / Acrylic
  - Elastane
  - Nylon\*
  - Temperature Sensitive Fabrics\*
- \* We recommend to test for suitability

### OTHER SUBSTRATES

- Smooth Wood
- Leather
- Cardboard
- Glass

### TRANSFER CONDITIONS

#### Standard fabrics

 5 sec.	 130°C	 2,5 – 3 bar
4 sec.	150°C	MEDIUM
3 sec.	160°C	pressure

#### Nylon fabrics

 5 sec.	 150°C	 2 bar
+ 5 sec.		LOW
+ 10 sec.		Pressure

Pre Heat the fabric for 5 sec. / Apply to the nylon fabric for 5 sec. before removing the liner / Cover the transfer with silicon paper and apply for further 10 sec.

When applied with a Crafters Hand Heat Press, slightly adapting time and pressure might be necessary

### CERTIFICATES



STANDARD  
100  
D22-2125  
Hohenstein HTTI



Product class 1  
includes products for babies

### PROCESSING

This product can be cut with all current plotters.



45°



lukewarm  
warm or cold

only NEON colours  
all other colours

	Cricut	Silhouette
Material:	Vinyl	HTV, Smooth
Pressure:	Default	6
Blade:	Fine-Point	3
Speed:		8

Every blade and machine is a little bit different- always test cut. These cut settings are a starting point to be adjusted to your blade and machine.

**Layering:** STANDARD colours can be layered up to 5 layers. NEON, METALLIC and BRIGHT colours should only be used as top layer. Press the final, top layer at 130 °C for 10 sec. and remove the PET liner cooler than usual.

**Minimum cutting size 1 mm** (also depending on the font)

### WASHABILITY



60°C



Tumble  
Dryer  
up to 100°C



Dry  
Cleaning

Wait 24 hours after heat pressing before washing the fabric / Wash inside out

The following technical details are issued to the best of our knowledge, however, without any responsibility. Due to the varied and application-related influences the product liability can only be applied to unprocessed material. Therefore, we highly recommend that before every usage a test should be conducted on the original material.

## POLI-FLEX® TURBO®

**ENERGY SAVING** When working at 130 °C with TURBO® adhesives you save respectively up to 35% and 50% energy for heating up and maintaining the press at temperature. Want to know more about energy savings with TURBO® ?



**FAST TRANSFER | 5 SECONDS**

**LOW TEMPERATURE | 130°C**

**ANTI-SUBLIMATION PROPERTIES** Working at 130 °C | 5 sec. prevents the migration of sublimation inks

**GOOD STRETCH PROPERTIES**

**CAN BE CUT WITH LASER DEVICES**

### CHARACTERISTICS

- Excellent cutting and weeding
- Liner with high adhesion for safe positioning
- 95µm for very good opacity
- No scorch or press marks
- Soft, pleasant textile touch
- 63 colors / 4 finishes
- Several layers are stackable
- Excellent wash resistance at 60 °C
- Integrates perfectly in your workflow whatever the temperature or handling process



**COLOUR CARD**



**COLOUR REFERENCE GUIDE**



**HEAT TRANSFER FILM CATALOGUE**



**CONTACT POLI-TAPE**

### RECOMMENDATIONS

**Before cutting**, a cutting test is always recommended, especially when using a new roll for adapting the cutting depth.

**Highly structured cotton or cotton mixture fabrics:** adjust the application time.

**Secure and long-lasting bond** is only given when following the specified temperature and pressure conditions.

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.

**Storage** at room temperature (15-25 °C / 59-77 °F) air humidity of 50-60%.

We recommend the rolls be stored either standing vertically or in purposely designed hanging racks.

### SAFETY DATA SHEET

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request.

This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.

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